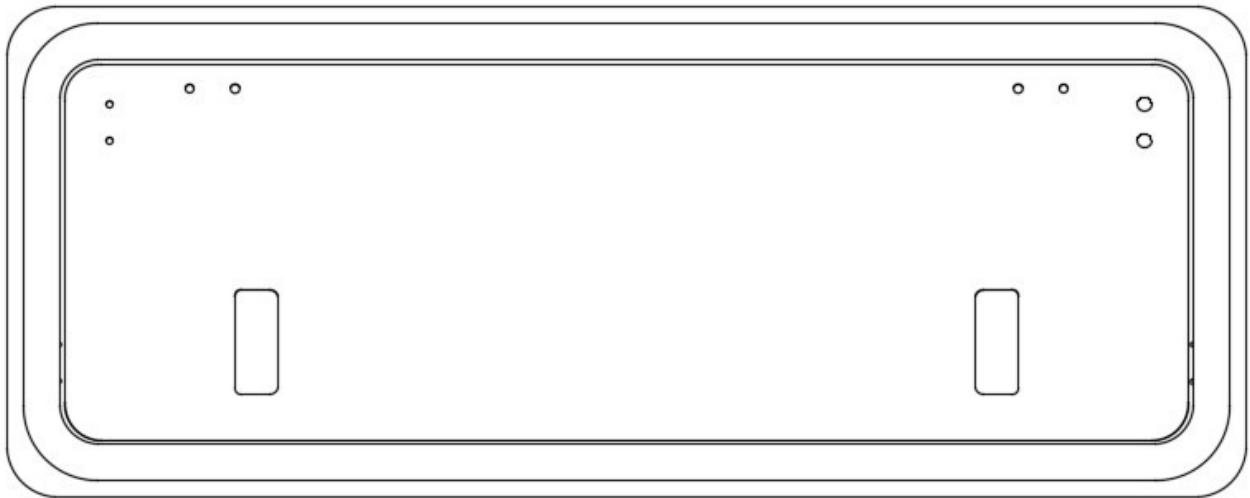


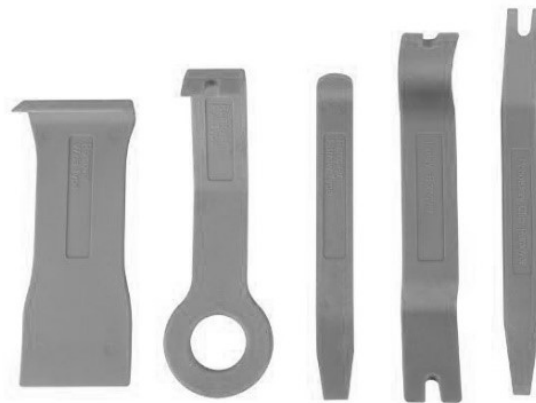


## Removal and installation manual of sliding and gullwing windows Volkswagen Vanagon, VW T25 T3



### Required materials:

- Disassembly tools or screwdrivers (see figure 1)
- Suction cup
- Masking tape
- Alcohol
- String
- Soap water
- Work table
- Assistance from a friend



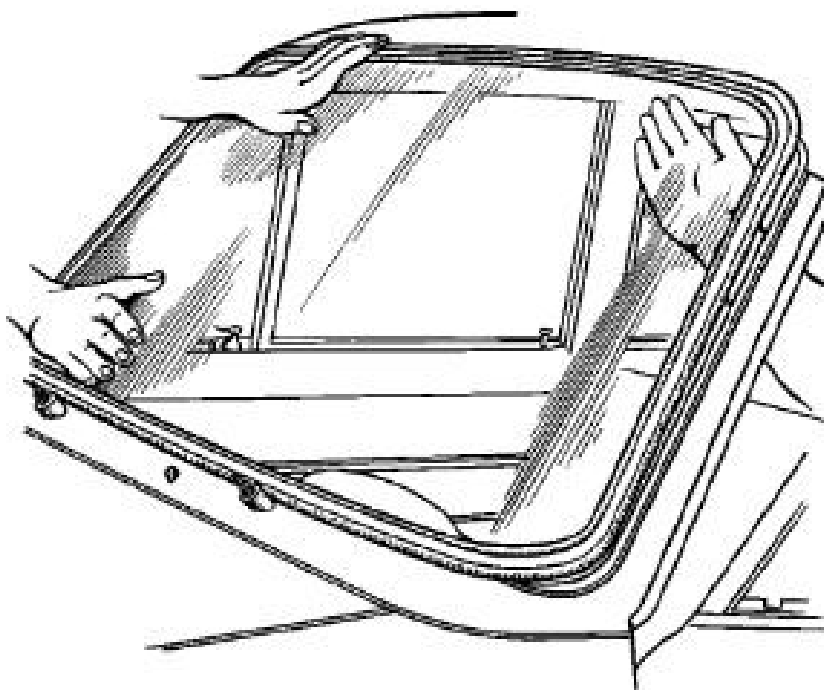
*Figure 1 Disassembly tools*

We strongly recommend that you review the manual beforehand.

**It is crucial to assemble Explore Glazing products correctly and safely. Improper assembly can result in accidents, severe damage, and/or injury to yourself or others. If you lack technical experience or are unfamiliar with general assembly instructions, we advise having our products assembled by a professional company.**

Removal of the original window:

1. Use masking tape to cover the outer body surface around the window to prevent damage during the process.
2. Position several disassembly tools at one corner of the window, between the rubber and the body, to lift the rubber.
3. Apply a suction cup to the outside of the window.
4. With the assistance of a friend, proceed with the window removal:
  - One person should securely hold the suction cup on the outside to pull and collect the glass.
  - Simultaneously, the other person should push the glass out from the inside. Refer to figure 2 as an example.



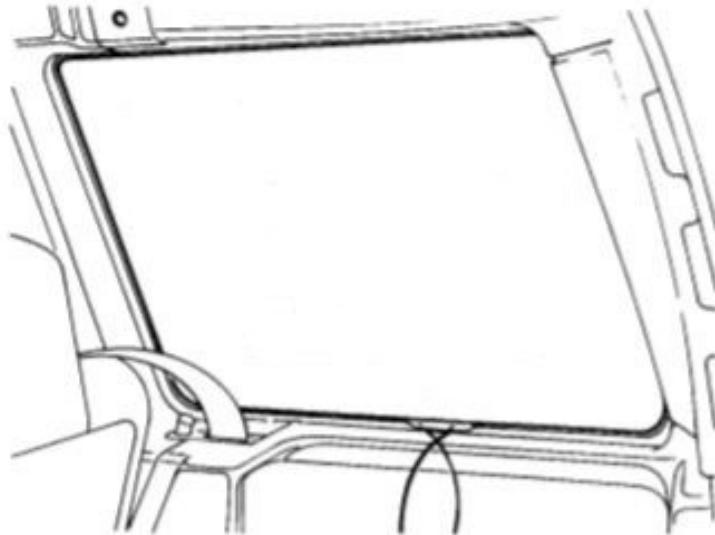
*Figure 2 example of removing an existing glass pane in a rubber profile*

5. Carefully examine how the original rubber is positioned on the current window and ensure that the same rubber placement is applied to the new window.

### Installing the new Explore Glazing sliding or gullwing window

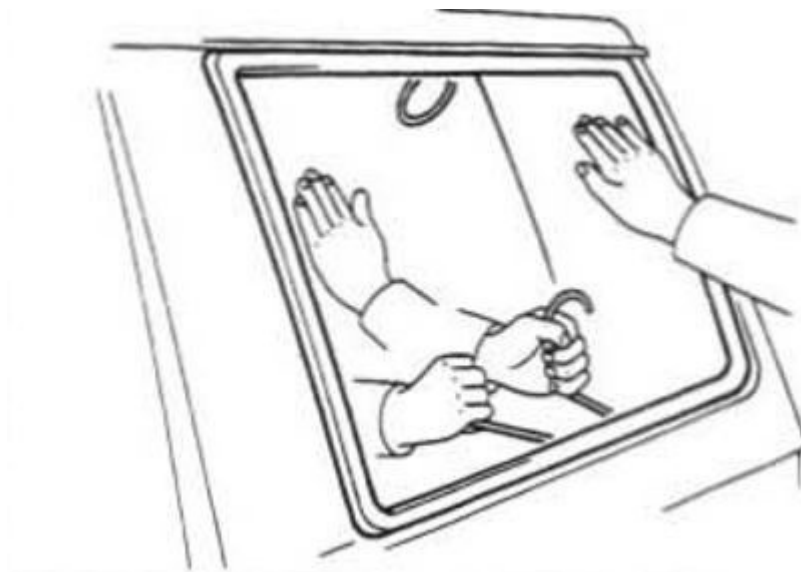
Clean the car body using alcohol.

1. Once the rubber is clean, proceed to position it onto the new window.
2. Dampen the outer surface of the rubber with a small amount of soapy water.  
Begin by placing the string around the rubber starting from the top of the new sliding or expedition window. Allow an overlap of approximately 30 centimeters at the bottom of the window.
3. With the assistance of another person, carefully insert the window into the car body. Ensure that the string is positioned on the inside of the vehicle. (Refer to figure 3 for visual guidance)



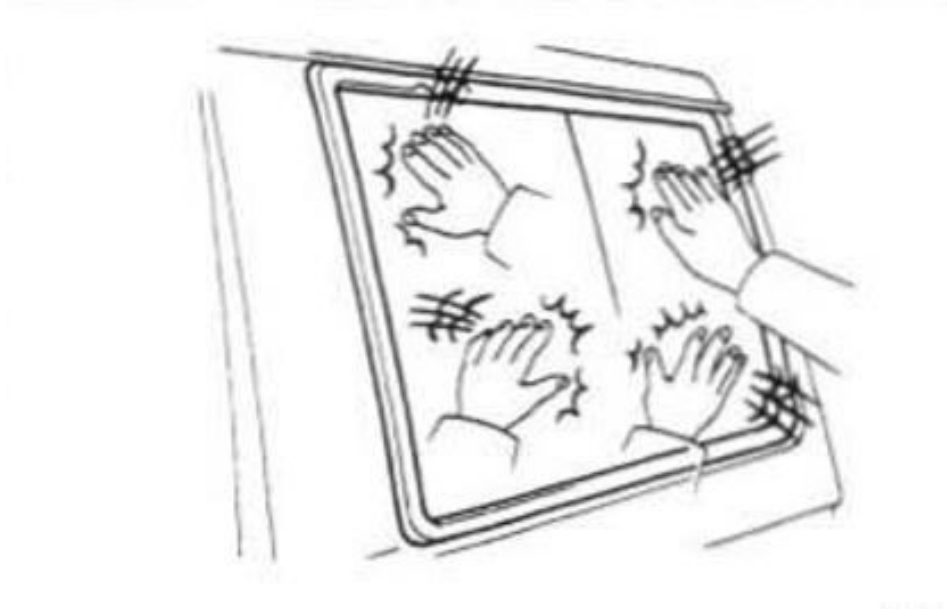
*Figure 3 Position string on the inside of the car*

4. Collaborate with the person assisting you to apply light pressure on the edges of the window from the outside while you slightly pull on one side of the string from inside the car. This will help ensure that the rubber lip is properly positioned on the inside of the car body.



*Figure 4 removing of the cord*

Evenly remove the string while simultaneously applying pressure from the outside, starting from the first corner and moving halfway through the window vertically. Repeat the same process on the other side in a similar manner.



*Figure 5 Working method*

5. Once the string has been completely removed, carefully inspect the rubber to ensure it is correctly mounted. If you find that it is not properly positioned, you may need to repeat the process to ensure a secure installation.